

Certificate of Analysis

Reference Material - Primary Standard

Product Name: 6-Acetylmorphine-D₃ 1.0 mg/ml in Acetonitrile

Catalogue Number: LGCAMP0037.81-11

Lot Number: 28652

CAS Number: 136765-25-8 Molecular Formula: C₁₉H₁₈D₃NO₄

330.39 Molecular Weight: Solvent: Acetonitrile

Not less than 1 ml Volume per Ampoule:

Long-term Storage: -18 °C, dark

Expiry Date: February-2016

Intended Use: The primary aim of this material is for identification, calibration and quantification.

Component	Concentration ("as is")	Uncertainty		
see product name	1.000 mg/ml ⁻²	$U = 0.005 \text{ mg/ml}^{-3}$		
Uncertainty of the concentration is expressed as an expanded uncertainty in accordance with ISO 17025 and Guide 34 at the				
about 95 % level of confidence using a coverage factor of k = 2 and has been calculated by statistical analysis of our				
production system and incorporates uncertainty of the purity, material density and balance and weighing technique.				

Concentration based on material weighings and material purity factor (assay of the neat material).

The solution's concentration and homogeneity are verified by independent method.

LGC certifies that this standard meets the specification stated in this certificate and warrants this product to meet the stated acceptance criteria through the retest date when stored unopened as recommended. Product should be used shortly after opening to avoid concentration changes due to evaporation. Warranty does not apply to ampoules stored after opening.

Release Date:

Luckenwalde, July 2014 Signed:

Dr. Sabine Schröder

LGC Quality - ISO Guide 34:2009 | ISO/IEC 17025:2005 | ISO 9001:2008



8 pages

¹ Ampoules are overfilled to ensure a minimum 1 ml volume fill. We advise laboratories to use measured volumes of this standard solution before diluting to the desired concentration.

² The value is based on the results of analytical techniques, which calibration and verification was carried out with standards traceable to SI-units. The value is expressed on an "as is" basis.

The concentration with its uncertainty is valid in the range between 19 °C and 25 °C.

The identity is verified by data from international scientific literature.

Gravimetrically prepared using qualified balances calibrated annually by accredited calibration service. Calibration verification performed daily prior to use utilizing weights traceable to SI via other mass standards.

The uncertainty "U" is the expanded uncertainty estimated in accordance with the Guide to the Expression of Uncertainty in

Measurement (GUM). It is corresponding to a level of confidence of about 95 %. Standard uncertainties are indicated with "u".



Verification of Concentration and Homogeneity			
Lot Number	Verified Concentration (mg/ml)	% RSD - Homogeneity	
	Result Acceptance Criteria	Result Acceptance Criteria	
28652	1.029 ± 3 %	2.138 ≤ 3 %	
Concentration verified by HPLC			

Solution Standard Assay Parameters External Calibration (100 % amount)

Analysis Method HPLC

Column: Hypersil Gold (C18), 5 µm, 150 x 4.6 mm Number of Measurements: 6

Injector: Auto; 5 µl; 1.0 mg/ml in Acetonitrile

Flow: 1.0 ml/min, 40 °C Detector: 230 nm

Conditions: mob. Phase A: Soerensen-Buffer pH 7.0

mob. Phase B: Acetonitrile

0-9min A/B 82/18, 9-12 min A/B to 50/50,

12-15 min A/B to 82/18, 15-28 min A/B 82/18 (v/v)

Neat Material Data

Product Name: 6-Acetylmorphine-D₃

CAS Number: 136765-25-8 Molecular Formula: $C_{19}H_{18}D_3NO_4$ Molecular Weight: 330.39 Compound Lot: 28651

Test	Method	Result		
Melting Point (°C)*	SOP 06-010	191 °C (dec.)		
¹ H-NMR Spectrum*	SOP 06-053	conform / complies to structure		
IR Spectrum*	SOP 06-036	conform / complies to structure		
Mass Spectrum (ESI)*	SOP 06-022	conform / complies to structure		
Isotopic Purity by HRMS		0.02 % D ₁ , 2.79 % D ₂ , 97.19 % D ₃		
Assay by carbon titration (as is)*	Elementary Analysis	99.70 %		

The expanded uncertainty according to the assay is U = 0.47 % (about 95 % level of confidence using a coverage factor of k = 2).

The assay of the neat material is verified by the 100 % method using HPLC, corrected with water (KFT) and residual solvents.



^{*:} Validated method performed by ISO/IEC 17025 accredited testing lab. Purity factor does not include adjustment for chiral and/or isotopic purity.



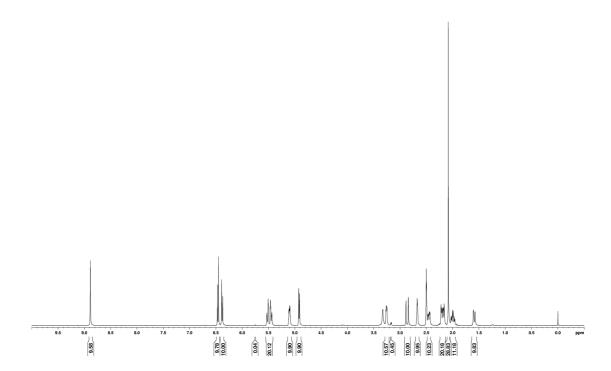
Ī. **Identity**

The identity of the reference substance (neat material) was established by the following analyses.

¹H-NMR Spectrum la.

Conditions: 400 MHz, DMSO-d₆

The structure is confirmed with the signals of the spectrum and their interpretation.

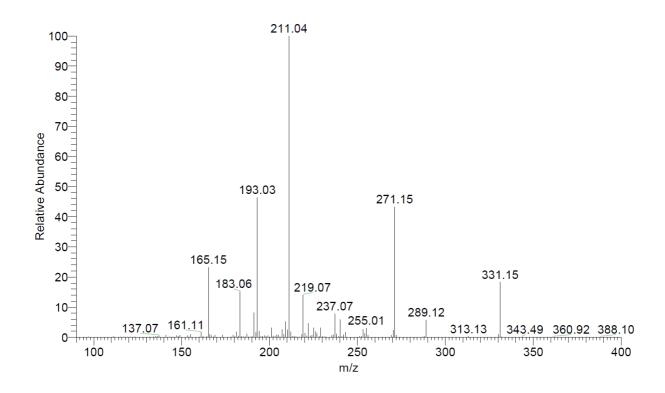






Ib. Mass Spectrum

Method: 4.5 kV ESI; vaporization temperature: 200 °C, direct inlet



m/z	fragments		
331.15	[MH]		
271.15	[M – C ₂ H ₃ O ₂]		

The signals of the mass spectrum and their interpretation are consistent with the structural formula.





Position 2927.41 1730.8

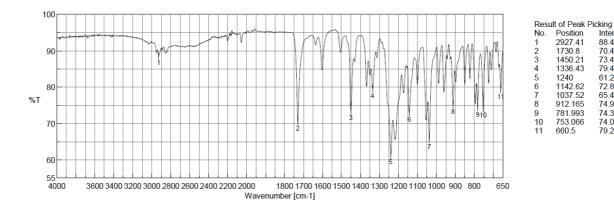
1450 21 1240 1037.52 912.165

781.993 753.066 660.5

88.4964 70.4624 73.4083

lc. **IR Spectrum**

Method: attenuated total reflection fourier transform infrared (ATR-FTIR) spectroscopy



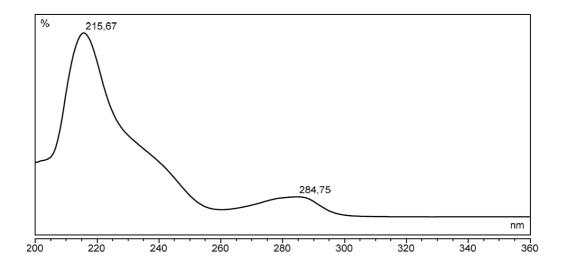
The signals of the IR spectrum and their interpretation are consistent with the structural formula.

ld. **Melting Point**

191 °C (dec.)

le. **UV Spectrum**

Method: HPLC (DAD-detection)







II. Assay by Elementary Analysis (Carbon Titration – neat material)

Method: percentage carbon found in relation to percentage carbon as calculated for molecular formula

Results:

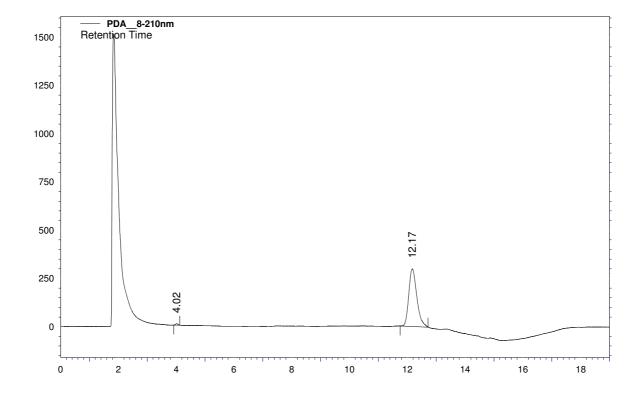
Arithmetic mean (n=3) 99.70 % (mass fraction)

Uncertainty U 0.47 %

III. Purity

Illa. High Performance Liquid Chromatography (HPLC)

The purity of the reference substance (neat material) was analysed by high performance liquid chromatography (HPLC).







Area Percent Report - Sorted by Signal

Pk #	Retention Time	Area	Area %	
1	4.02	46468	0.80	
2	12.17	5772548	99.20	
Totals		5819016	100.00	

For the calculation the system peaks were ignored. The content of the analyte was determined as ratio of the peak area of the analyte and the cumulative areas of the purities, added up to 100 %.

HPLC Conditions:

Column:	Conditions:				Detector:	Injector:
Hypersil Gold (C18)	1.0 ml/min, 40 °C			DAD	Auto	
5 μm, 150 x 4.6 mm	mob. Phase A: Soerensen-Buffer pH 7.0 mob. Phase B: Acetonitrile			210 nm	1 μl; 0.356 mg/ml in Dimethyl sulfoxide	
	0 – 9 min	A/B		85/15		•
	9 – 12 min	A/B	to	50/50		
	12 – 14 min	A/B	to	85/15		
	14 – 19 min	A/B		85/15 (v/v)		

Results:

Arithmetic mean (n=3) 99.20 %

IIIb. Water Content

Method: coulometric Karl Fischer titration

Results:

Arithmetic mean (n=3) 0.25 % (mass fraction)

IIIc. Residual Solvents

Method: 1H-NMR

Result: 0.15 % Methanol

0.05 % Dichloromethane





IV. Stability and Homogeneity

Accelerated stability studies indicate no significant instability. The given validity period is based on this data. This is backed up by historical data over the range of several years for the neat substance. Homogeneity assured by validated process of preparation (incl. ampoulation), verified by homogeneity testing (HPLC).

V. Further Information

General

For laboratory use only. Not suitable for human or animal consumption.

This material conforms to the characteristics of a primary standard as described within ISO Guide 30 (Terms and definitions used in connection with reference materials).

The certified values quoted in this certificate are LGC's best estimate of the true values within the stated uncertainties and based on the techniques described in this certificate.

Handling of the RM

Before usage of the RM, it should be allowed to warm to room temperature. The concentration with its uncertainty is guaranteed in the range between 19 °C and 25 °C. The uncertainty accounts for the temperature-dependent density in this range.

Quality Control Assessment

The product quality is controlled by regularly performed quality control tests (retests).

